

ABSTRACT

A tire production method and a bead member feeding device, enabling a tire production system for producing tires with different rim diameters one after the other at a predetermined tact time. For installing bead members into a green tire, plural sizes of
5 bead members are stored in a container according to a production sequence including a sequence phase in which tires with different rim diameters are produced one after the other, and are removed from the container and fed to the green tires under production.